



1700 Henry Avenue, South St. Paul, MN 55075

SERVICE LETTER NO: 3

SUBJECT: Nose Gear Trolley-Roller Interference

MODEL: W6000 Amphibious Floats

SERIAL NO AFFECTED/EFFECTIVITY: 60001 thru 60012, 60015 and 60016

COMPLIANCE REQUIRED: At next 100/Annual Inspection

BACKGROUND INFORMATION: Improper clearance between nose gear trolley and locking roller may cause retraction problems. Corrective action consists of reworking the aft corner of the nose-gear trucks.

INSPECTION: Inspect upper corners of nose-gear trolley for damage in the area noted in Figure

METHOD OF COMPLIANCE: Rework trolley for damage in the area noted in Figure 1

PARTS REQUIRED: None

MANHOURS REQUIRED: Approximately one shop hour

DATE: 04-26-1983