

DATE: Issued: December 28, 2001
Reissued: April 22, 2002

SERVICE KIT: #33

SUBJECT: Installation of stiffened float boosters.

MODEL: Wipline Model 2100 and 2350 floats

<u>Item</u>	<u>Quantity/Float</u>	<u>Part No.</u>	<u>Description</u>
1.	1	21A01000-428	Booster
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	2 Tubes	252	Sikaflex sealer
	200	AN426AD4-4	C' Rivet
	50	AN426AD4-5	C' Rivet
2.	1	#51	Service
			Letter

INSTRUCTIONS:

1. Remove existing float boosters from float.
2. Clean and corrosion proof area as needed.
3. Position new Booster, back drill #30 (.1285) holes from float.
4. Use Sikaflex sealer or equivalent on full surface that lays against the float. Use enough sealer to seal booster to bottom of float, so water doesn't get to foam.
5. Cleco boosters to bottom of float, use AN470AD4-() rivets to secure boosters to float.
6. Use Sikaflex sealer or equivalent to seal aft end and along edges of boosters.
7. Clean excess sealer from float and boosters.