		VUFACTURERS OF WIPLINE FLOATS & SKIS PECIALISTS IN AIRCRAFT MODIFICATION 1700 Henry Avenue - Fleming Field South St. Paul, MN 55075 651-451-1205	Rev B Date 9/25/08
Prepared by	Aircraft Make / Model	Float / Ski Model	Page
Ellen Parker	Air Tractor AT-802A	10000 Float	1 2
FAA Reviewed	Title		
	Installation fuselage frame tubing repair and installation revised kicker strut		
ALL INFORMATION IN THIS SERVICE DOCUMENT BASED ON FAA APPROVED DATA			

SERVICE LETTER: # 89

EFFECTIVITY: All Fire Boss models Wipaire Float S/N 10059A/60A and lower. S/N 10061A/62A and greater will be delivered with the new style kicker struts.

COMPLIANCE:

Service Kit #67 left side, and Service Kit #68 right side, for aircraft with further cracking as soon as possible; no later than next 100 hr. inspection required by Service Letter 71.

Service Kit #69 For all aircraft with original style kicker strut installed. (See SK 69 for identification methods)

NOTE: UPON COMPLETION OF SERVICE LETTER 89 AND SERVICE KIT 69, THE REAR DIAGONAL FLYWIRES (Service Kit 53) ARE OBSOLETE AND SHOULD BE REMOVED.

BACKGROUND INFORMATION: Service Kit #67 left side, and Service Kit #68 right side, provides repair for fuselage frame tubing which occasionally cracks in the main strut and kicker strut attach area. Service Kit #69 revises the kicker strut which will align the load path to a more favorable location. This will help alleviate the problem.

METHOD OF COMPLIANCE: Install Service Kit # 67 left side, and #68 right side, for fuselage frame tubing repair and installation of Service Kit # 69 revised kicker strut.

PARTS REQUIRED: Service Kit #67 for aircraft with above damage Service Kit #68 for aircraft with above damage Service Kit #69 aircraft with original kicker strut

WARRANTY: Parts only

NOTE: THERE WILL BE A SMALL WEIGHT AND BALANCE CHANGE WITH THE NEW KICKER STRUTS INSTALLED. IT IS NOTED BELOW:

Old strut: 5.5 Lbs. Old fitting: 9.5 Lbs. 15.0 Lbs.

New strut: 10.7 Lbs New fitting: 6.5 Lbs. 17.2 Lbs.

Weight	Arm	Moment
+2.2 lbs.	45"	99 in. lbs.