



- MANUFACTURERS OF WIPLINE FLOATS & SKIS
- SPECIALISTS IN AIRCRAFT MODIFICATION

1700 Henry Avenue - Fleming Field
South St. Paul, MN 55075
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SERVICE LETTER: 21

DATE: Jan. 1, 1985

SUBJECT: Installation of AN hardware

EFFECTIVITY: Wipline 4000 floats, installed on Cessna 206 aircraft STC SA1483GL.

S/N 3,4,5,6,7,8,9,10,11,12,
13,14,15,16,19,20,25,26

COMPLIANCE: Before further flight

BACKGROUND INFORMATION:

Location is the center strut, float support panel. The lateral support panel the strut attach fitting is attached to has an angle that lies along the side of the float (both sides). This angle is attached to the support panels with (2) 5/16 dia. bolts in each corner. These bolts need to be installed if they are not installed. There are 8 bolts per float.

METHOD OF COMPLIANCE:

Install bolts, washers, nuts per attached sketch. It may be necessary to ream holes before installation.

Seaplane float access will be through 1st and 2nd inspection covers aft of baggage cover.

Amphibian floats, (with gear down) access will be thru 1st inspection cover aft of baggage cover, and up through the top hole in wheel well (both sides).

There are (2) 5/16 diameter holes in the upper end of side support angle, where it attaches to panel, (both sides of float).

- (1) Ream holes if necessary, 5/16 dia.
- (2) Grease bolts, nuts (head gets thin washer, nut gets thick washer).
- (3) Install hardware, total 8 places each float.
- (4) Caulk around cover and reinstall.

PARTS REQUIRED:

- (1) AN5-5A bolts (16)
- (2) AN960-516 washer (16)
- (3) AN960-516L washer (16)
- (4) AN365-524 nut (16)

WARRANTY: Parts and Labor for 18 months from the issuance date of this service letter.