

WIPAIRE, INC.  
INVER GROVE HEIGHTS, MINNESOTA

SERVICE LETTER: #22

TITLE: Foreward brace wire fitting replacement

EFFECTIVITY: Cessna 208 Caravan with Wipline 8000 floats installed  
Float S/N'S: 1-36

REASON: Aircraft firewall modification, revision

COMPLIANCE: When installing Cessna Kit SK208-90

DESCRIPTION: Procedure for fitting replacement

1. Disconnect brace wires and remove existing brace wire fitting
2. Install 6B3-2091 "B" fitting .  
Note: existing fitting has 4 installation bolts, new fitting has 8, part is also stamped "FWD" for installation position.
3. Reinstall brace wires, tighten wires and jamb nuts. Check wire length to tram floats with aircraft.

PARTS REQUIRED:

6B3-2091 Fitting (1)  
NAS6606-13 Bolt (8)  
AN960-616L Washer (12)  
AN365-624 Nut (4)  
(Bolt Torque 200-250 in-lbs)

WEIGHT AND BALANCE CHANGE: Negligible